

# Work Order ID 108937

\*108937\*

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October-29-13 11:30:06 AM

Item ID: D145-762-153

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID: ~~108~~ *11*

Item Name: Replacement Run-On Landing Wearplates (Std Skidtube)

Stop \*NS2\*

Start Date: 10/29/13 Start Qty: 2.00

\*2\*

Required Date: 11/01/13 Req'd Qty: 2.00

\*2\*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D117-762

B

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo *M. D.*

0.00

*CHG002*

DAS

*MLA*

Document Control

Photocopy bluefile & type labels per PPP D145-762-153-CHG001

16  
9-89 *13/11/19*

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

*2X 13-10-30*

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

DAS

*13/11/19*

16

9-89

*(x2)*

Quality Control

# Work Order ID 108937

\*108937\*

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October-29-13 11:30:06 AM

Item ID: D145-762-153

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID: U/R

Item Name: Replacement Run-On Landing Wearplates (Std Skidtube)

Stop \*NS2\*

Start Date: 10/29/13 Start Qty: 2.00 \*2\*

Cust Item ID:

Required Date: 11/01/13 Req'd Qty: 2.00 \*2\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D145-762-153								
	Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

JPO 109171

DAS  
6  
259

13/11/19

13-11-19

13-11-19

# Picklist Print

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Work Order ID: 108937  
 Parent Item: D145-762-153  
 Parent Item Name: Replacement Run-On Landing Wearplates (Std Skidtube)  
 Comments: IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM

Start Date: 10/29/13

Required Date: 11/01/13

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4769-041 Wearplate Assembly x1		Manufactured	No			110	Each	2.0000	1	109130			DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		1							
				104466		1							
				prelim		1							
				106622		1							
D4773-041 Wearplate Assembly x2		Manufactured	No			110	Each	2.0000	1	2	109179		DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP002		2							
				104467		2							
D4771-041 Wearplate Assembly x1		Manufactured	No			110	Each	4.0000	1	2			DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP002		2							
				104468		2							
				prelim		2							
				107500		2							
D4764-1 Bushing x2		Manufactured	No			110	Each	72.0000	12	24			DAS 28 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				prelim		22							
				104682		2							
				105815		20							
				ST123		50							
				98869		50							

# Picklist Print

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Work Order ID: 108937

Parent Item: D145-762-153

Parent Item Name: Replacement Run-On Landing Wearplates (Std Skidtube)

Start Date: 10/29/13

Required Date: 11/01/13

Start Qty: 2.00

Required Qty: 2.00

AN4C44A ~~AN4C42A~~ Purchased No

110 Each 20.0000

6

(- 12)

DAS  
28  
9-89

13-10-30

BOLT

Location

Loc Qty

Loc Code

ST359

20

126535

20

~~12x~~

12x

DAS  
28  
9-89

MS21042L4 ~~MS21043-4~~ Purchased No

110 Each 4,462.0000

6

(- 12)

Locknut

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST314

9

m125708

9

st507

33

m126073

33

ST509

3960

m126275

1976

m127255

1984

12x

ST510a

252

m126333

252

ST518

158

124231

158

DAS  
6  
9-89

DAS  
32  
9-89

DAS  
6  
9-89

13/1/19

S2 AN4C42A M127330 12x

S2 MS21043-4 M127255 12x

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Shop Packet Print

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## 5.2 D145-762-013/-113 Skidtube Parts List

Item	Qty -013	Qty -043	Qty -053	Qty -113	Qty -153	Part Number	Description
	X					D145-762-013	SKIDTUBE WITH STD WEARPLATES
	1	X		1		D145-762-043	REPLACEMENT STD SKIDTUBE
	1		X			D145-762-053	REPLACEMENT WEARPLATES (STD SKIDTUBES)
				X		D145-762-113	SKIDTUBE WITH RUN-ON-LANDING WEARPLATES
				1	X	D145-762-153	REPLACEMENT RUN-ON-LANDING WEARPLATES (STD SKIDTUBE)
101		1				D4680-041	SKIDTUBE ASSEMBLY
102	2			2		**L321M1024101 OR **B321M1026101	SKID SHOE (REF ONLY)
103	8			8		**BRSP96/25-SK-WS-1 TEILIG OR **BRSP98/25-SK-WS-1 TEILIG OR **01618266098	CLAMP (REF ONLY)
104	8			8		**N/A	OEM BOLT (REF ONLY)
105	8			8		**N/A	OEM LOCKING WASHER (REF ONLY)
106	8			8		**N/A	OEM WASHER (REF ONLY)
110A		1				*D2965	CAP
110B		1				*D2965-3	CAP
111		4				***AELS-1032-225	INSERT
112		2				*AN3C5A	BOLT
113		2				*AN960C10L	WASHER (OR NAS1149C0332R)
114		2				*AN526C1032	SCREW
120A			1			D4682-041	WEARPLATE
120B			1			D4682-043	WEARPLATE
120C			1			D4682-7	WEARPLATE
121A					1	D4769-041	WEARPLATE
121B					1	D4773-041	WEARPLATE
121C					1	D4771-041	WEARPLATE
122			12		12	D4764-1	BUSHING
123			6		6	AN4C42A	BOLT
124			6		6	MS21043-4	NUT
130		3				*AELS-1032-130	INSERT
131		3				*AN3C4A	BOLT
132		3				*AN960JD10L	WASHER (OR NAS1149D0332J)
140		4				*D3492-055	PLUG ASSEMBLY
141		4				***NAS1611-015	O-RING
150	2			2		AN6C51A	BOLT
151	4			4		D3864-1	BUSHING
152	2			2		MS21043-6	NUT

\* PART IS INCLUDED WITH D4680-041 STD SKIDTUBE ASSEMBLY

\*\* TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

\*\*\* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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October-29-13 11:30:06 AM

Item ID: D145-762-153

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID: ~~145~~ 145

Stop \*NS2\*

Item Name: Replacement Run-On Landing Wearplates (Std Skidtube)

Start Date: 10/29/13 Start Qty: 2.00 \*2\*

Cust Item ID:

Required Date: 11/01/13 Req'd Qty: 2.00 \*2\*

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D117-762	B
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100		0.00
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\*100\*

DOCUMENT CONTROL

DC Memo *M. AD.* 0.00

Document Control Photocopy bluefile & type labels per PPP D145-762-153 CHG001

002

MLJ 13-11-01

*2*

110	Pick Kit	0.00
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\*110\*

Packaging Memo 0.00

Packaging

2X

13-10-30

120	QC4- 100% Inspect kits for completeness	0.00
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\*120\*

QC Memo 0.00

Quality Control